SAFETY DATA SHEET



ESCOREZ 5000 Fill

Section 1. Identification

Product name : ESCOREZ 5000 Fill

Product description : Hydrogenated Polycyclopentadiene Resin

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Process stream

Uses advised against : This product is not recommended for any industrial, professional or consumer use other

than the identified uses above.

Supplier : ExxonMobil Product Solutions Company (a division of Exxon Mobil Corporation)

SDS - LOC. 106

22777 Springwoods Village Parkway Spring, TX 77389-1425 USA

24-Hour emergency telephone number

: 1-800-424-9300 / +1 703-741-5970 / +1-703-527-3887 (CHEMTREC)

Supplier General Contact : (832) 624-8500

SDS Internet Address : www.sds.exxonmobil.com

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard

(29 CFR 1910.1200).

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 4

GHS label elements

Signal word : Warning

Hazard statements : H227 - Combustible liquid.

Precautionary statements

Prevention : P210 - Keep away from flames and hot surfaces. No smoking.

P280 - Wear protective gloves, protective clothing and eye or face protection.

Response : P370 + P378 - In case of fire: Use water fog, foam, dry chemical or carbon dioxide

(CO2) to extinguish.

Storage: P403 + P235 - Store in a well-ventilated place. Keep cool.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Hazards not otherwise

classified

: None known.

Note : This material should not be used for any other purpose than the intended use in Section

1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	% by weight	Identifiers
low boiling point naphtha, unspecified	≥5 - ≤15	CAS: 8052-41-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

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Section 3. Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. For hot product: Immediately immerse in or flush affected area with large amounts of cold water to dissipate heat. Cover with clean cotton sheeting or gauze and get prompt medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse. Continue to rinse for at least 10 minutes.

Ingestion

: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contactInhalationNo known significant effects or critical hazards.No known significant effects or critical hazards.

Skin contact : Causes mild skin irritation.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : T

: This material, or a component, may be associated with cardiac sensitization following very high exposures (well above occupational exposure limits) or with concurrent exposure to high stress levels or heart-stimulating substances like epinephrine. Administration of such substances should be avoided.

Specific treatments: No specific treatment.

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Section 4. First aid measures

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media

: Do not use water jet.

Specific hazards arising from the chemical

: Combustible liquid. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products

: Flammable hydrocarbons, Incomplete combustion products, Oxides of carbon, Smoke, Fume

Special protective actions for fire-fighters

: Use standard firefighting procedures and consider the hazards of other involved materials. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. Assure an extended cooling down period to prevent re-ignition. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Put on appropriate personal protective equipment. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

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Section 6. Accidental release measures

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Thermal burn hazard - contact with hot material may cause thermal burns. Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Static Accumulator Loading/Unloading

Transport Temperature

This material is a static accumulator.

Temperature

: Ambient : Ambient

Conditions for safe storage,

including any incompatibilities : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Storage Temperature

: Ambient

Suitable Containers/Packing: Tote Bins, Drums

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Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
low boiling point naphtha, unspecified	NIOSH REL (United States, 10/2020) TWA 10 hours: 350 mg/m³. CEIL 15 minutes: 1800 mg/m³. CAL OSHA PEL (United States, 5/2018) TWA 8 hours: 525 mg/m³. TWA 8 hours: 100 ppm. OSHA PEL (United States, 5/2018) TWA 8 hours: 500 ppm. TWA 8 hours: 2900 mg/m³. OSHA PEL 1989 (United States, 3/1989) TWA 8 hours: 100 ppm. TWA 8 hours: 525 mg/m³. ACGIH TLV (United States, 1/2024) TWA 8 hours: 100 ppm. TWA 8 hours: 525 mg/m³.	

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Face shield.

Skin protection Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. If product is hot, thermally protective, chemical resistant gloves are recommended. If contact with forearms is likely, wear gauntlet style gloves. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. If product is hot, thermally protective, chemical resistant apron and long sleeves are recommended.

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Section 8. Exposure controls/personal protection

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid. [Viscous]

Color : Colorless

: Petroleum/Solvent Odor : Not available. **Odor threshold** pH : Not applicable. **Melting point/freezing point** : Not available.

Boiling point or initial

boiling point and boiling

range

Flash point : Open cup: >80°C (>176°F) [ASTM D-92]

Evaporation rate : Not available.

Flammability : Flammable liquids - Category 4

Lower and upper explosion

limit/flammability limit

: Not available.

: 148 to 482°C (298.4 to 899.6°F)

Vapor pressure : Not available. : Not available. Relative vapor density Relative density : Not available.

: 0.975 to 1.01 g/cm3 [20°C (68°F)] **Density**

: Negligible Solubility in water Partition coefficient: n-Not applicable.

octanol/water

: >200°C (>392°F) **Auto-ignition temperature Decomposition temperature** : Not available. **Viscosity** : 200 cSt [40 °C]

Particle characteristics

Median particle size : Not applicable.

Hygroscopic : No

Section 10. Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. Reactivity

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

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Section 10. Stability and reactivity

Conditions to avoid

: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Elevated temperatures.

Incompatible materials

: Reactive or incompatible with the following materials:,oxidizing materials,Strong oxidizers

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Conclusion/Summary

Inhalation

: Minimally Toxic. No end point data for material. Based on assessment of the

components.

Dermal : Minimally Toxic. No end point data for material. Based on assessment of the

components.

Oral : Minimally Toxic. No end point data for material. Based on assessment of the

components.

Irritation/Corrosion
Conclusion/Summary

Skin : Mildly irritating to skin with prolonged exposure. No end point data for material. Based

on assessment of the components.

Eyes : May cause mild, short-lasting discomfort to eyes. No end point data for material. Based

on assessment of the components.

Respiratory : Negligible hazard at ambient/normal handling temperatures. No end point data for

material.

Respiratory or skin sensitization

Conclusion/Summary

Skin : Not expected to be a skin sensitizer. No end point data for material. Based on

assessment of the components.

Respiratory: Not expected to be a respiratory sensitizer. No end point data for material.

Mutagenicity

Conclusion/Summary: Not expected to be a germ cell mutagen. No end point data for material. Based on

assessment of the components.

Carcinogenicity

Conclusion/Summary: Not expected to cause cancer. No end point data for material. Based on assessment of

the components.

Reproductive toxicity

Conclusion/Summary: Not expected to be a reproductive toxicant. No end point data for material. Based on

assessment of the components.

Specific target organ toxicity (single exposure)

Conclusion/Summary: Not expected to cause organ damage from a single exposure. No end point data for

material.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Target organs
ESCOREZ 5000 Fill	Not applicable.	-

Conclusion/Summary : Not expected to cause organ damage from prolonged or repeated exposure. No end point data for material. Based on assessment of the components.

Aspiration hazard

Conclusion/Summary : Not expected to be an aspiration hazard. Based on physico-chemical properties of the material. Data available.

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Section 11. Toxicological information

Other information

Product

: Elevated temperatures or mechanical action may form vapors, mists or fumes which may be irritating to the eyes and respiratory tract. Exposure to this material, or one of its components, in situations where there is the potential for high levels, such as in confined spaces or with abuse, may result in abnormal heart rhythm (arrhythmia). High-level exposure to hydrocarbons (above occupational exposure limits) may initiate arrhythmia in a worker that is undergoing stress or is taking a heart-stimulating substance such as epinephrine, a nasal decongestant, or an asthma or cardiovascular drug.

Section 12. Ecological information

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

Toxicity

Conclusion/Summary

Acute toxicity : Harmful to aquatic life.

Chronic toxicity: Harmful to aquatic life with long lasting effects.

Persistence and degradability

Biodegradability : Material -- Expected to biodegrade slowly.

Hydrolysis : Material -- Transformation due to hydrolysis not expected to be significant.
 Photolysis : Material -- Transformation due to photolysis not expected to be significant.

Atmospheric Oxidation: Material -- Transformation due to atmospheric oxidation not expected to be significant.

Bioaccumulative potential

Not determined.

Mobility in soil

Mobility : Material -- Expected to partition to sediment and wastewater solids. Low solubility and floats and is expected to migrate from water to the land.

Other ecological information

Other adverse effects : No known significant effects or critical hazards.

Note :

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

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Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
UN number	NA1993	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	Combustible liquid, n. o.s. (low boiling point naphtha, unspecified)	-	-	-
Transport hazard class(es)	Combustible liquid.	-	-	-
Label(s) / Marks				
Packing group	III	-	-	-
Environmental hazards	No.	No.	No.	No.

Additional information

DOT Classification

: Non-bulk packages (less than or equal to 119 gal) of combustible liquids are not regulated as hazardous materials.

Limited quantity Yes.

Packaging instruction Exceptions: 150. Non-bulk: 203. Bulk: 241. **Quantity limitation** Passenger aircraft/rail: 60 L. Cargo aircraft: 220 L.

Special provisions 148, IB3, T1, TP1

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

Section 15. Regulatory information

U.S. Federal regulations

: TSCA 4(a) final test rules: nonane

TSCA 8(a) PAIR: nonane; naphthalene

TSCA 8(a) CDR Exempt/Partial exemption: Not determined Clean Water Act (CWA) 307: ethyl benzene; naphthalene; toluene

Clean Water Act (CWA) 311: xylenes; ethyl benzene; naphthalene; toluene

TSCA 12(b) - Chemical export notification

Not applicable.

Clean Air Act Section 112

: Listed

(b) Hazardous Air **Pollutants (HAPs)**

Clean Air Act Section 602

Class I Substances

: Not listed

Clean Air Act Section 602

Class II Substances

: Not listed

DEA List I Chemicals

(Precursor Chemicals)

: Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

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Section 15. Regulatory information

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : FLAMMABLE LIQUIDS - Category 4

SARA 313

This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

State regulations

Massachusetts : The following components are listed: STODDARD SOLVENT

New York : None of the components are listed.

New Jersey: The following components are listed: STODDARD SOLVENTPennsylvania: The following components are listed: STODDARD SOLVENT

Illinois : None of the components are listed.

California Prop. 65

WARNING: Cancer - www.P65Warnings.ca.gov.

Inventory list

Australia inventory (AIIC)

Canada inventory (DSL-NDSL)

China inventory (IECSC)

: All components are listed or exempted.

: All components are listed or exempted.

Japan inventory (CSCL) : Not determined.

Japan inventory (Industrial Safety and : Not determined.

Health Act)

(NZIoC)

New Zealand Inventory of Chemicals : All components are listed or exempted.

Philippines inventory (PICCS) : All components are listed or exempted.

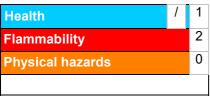
Korea inventory (KECI) : All components are listed or exempted.

Taiwan Chemical Substances Inventory : All components are listed or exempted. (TCSI)

United States inventory (TSCA 8b) : All components are active or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

Section 16. Other information



Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 4	On basis of test data

History

Date of issue/Date of

revision

: 10 September 2024

Date of previous issue

: 22 February 2024

Version

: 2.01

Key to abbreviations

: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available

SGG = Segregation Group

UN = United Nations

References

: Not available.

✓Indicates information that has changed from previously issued version.

Product code : 1104339

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